

Work Order ID 74165

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Monday, September 26, 2011 12:42:03 PM

Item ID: D3806-1

Accept



Setup Start



Revision ID:

Item Name: Bar

Stop



Start Date: 9/26/2011 Start Qty: 10.00



Cust Item ID:

Required Date: 9/30/2011 Req'd Qty: 10.00



Customer:

**PRELIMINARY
ISSUE**

6.10.04

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3806	10.10.04 BCN#-640								
100		0.00							
Mill Conv	Memo	0.00							
Conventional Milling Machine	1-mill as per Dwg D3806								
	2-Deburr if necessary								
110		0.00							
QC	QC5- Inspect part completeness to step on W/O	0.00							
Quality Control	Memo	0.00							
150		0.00							
Packaging	Identify as per dwg & Stock Location: W/A	0.00							
Packaging	Memo	0.00							

Picklist Print

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Page 1

Work Order ID: 74165

Parent Item: D3806-1

Parent Item Name: Bar



Start Date: 9/26/2011

Required Date: 9/30/2011

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP Rev:A 08-07-21 new issue DD verified by:ec
 IPP Rev:B 08-09-23 redesign DD verified by:EC
 IPP Rev:C 08-09-30 redesign DD verified by:EC
 D 11.06.03 re-design EC verified by:DD IPP rev

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304B0.250x0.500		Purchased	No			100	f	205.3147	3.66	38.52632			

304 BAR .250 x .500

Location	Loc Qty	Loc Code
MAT006	109.3	
116148	78	
117842	31.3	
MAT050	96.0147	
117176	96.0147	

23. ~~23.~~ ~~11/09/26~~
 16 ~~16~~ ~~11/09/26~~

DART AEROSPACE LTD	Work Order: 74165
Description: BAR	Part Number: 3806-1
Inspection Dwg: 3806, Rev: PB1	Page 1 of 1

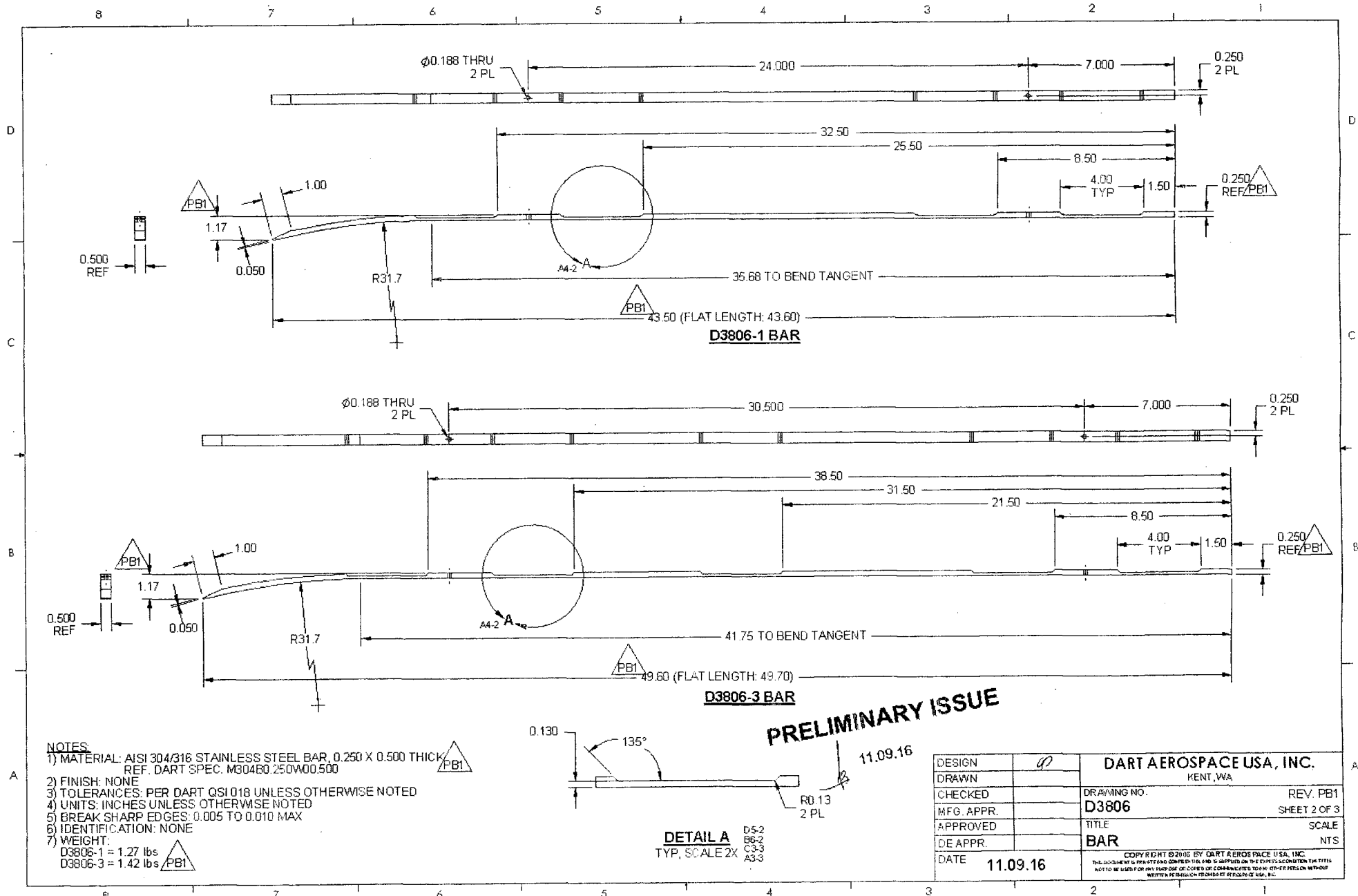
FIRST ARTICLE INSPECTION CHECKLIST

X

X

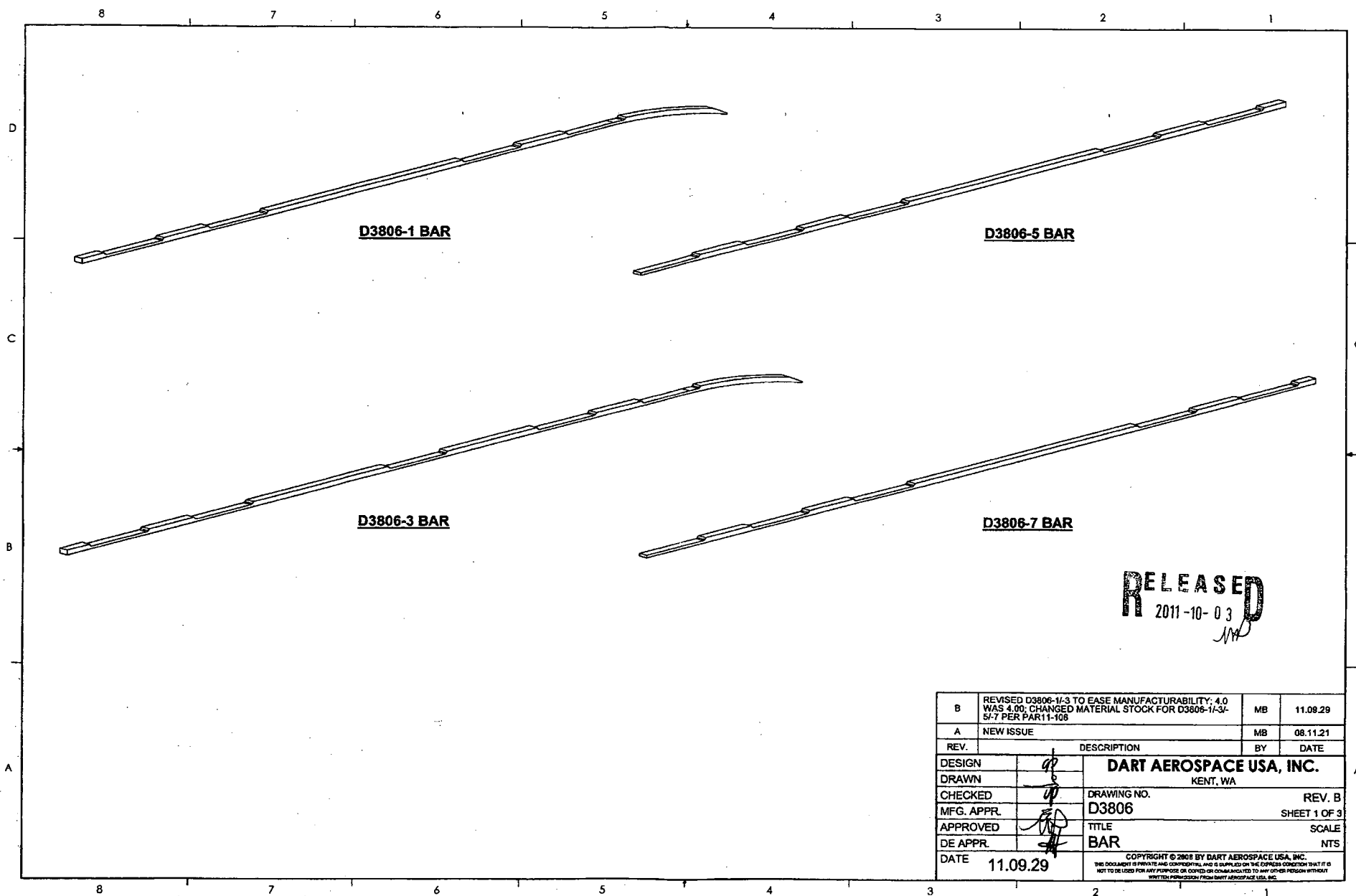
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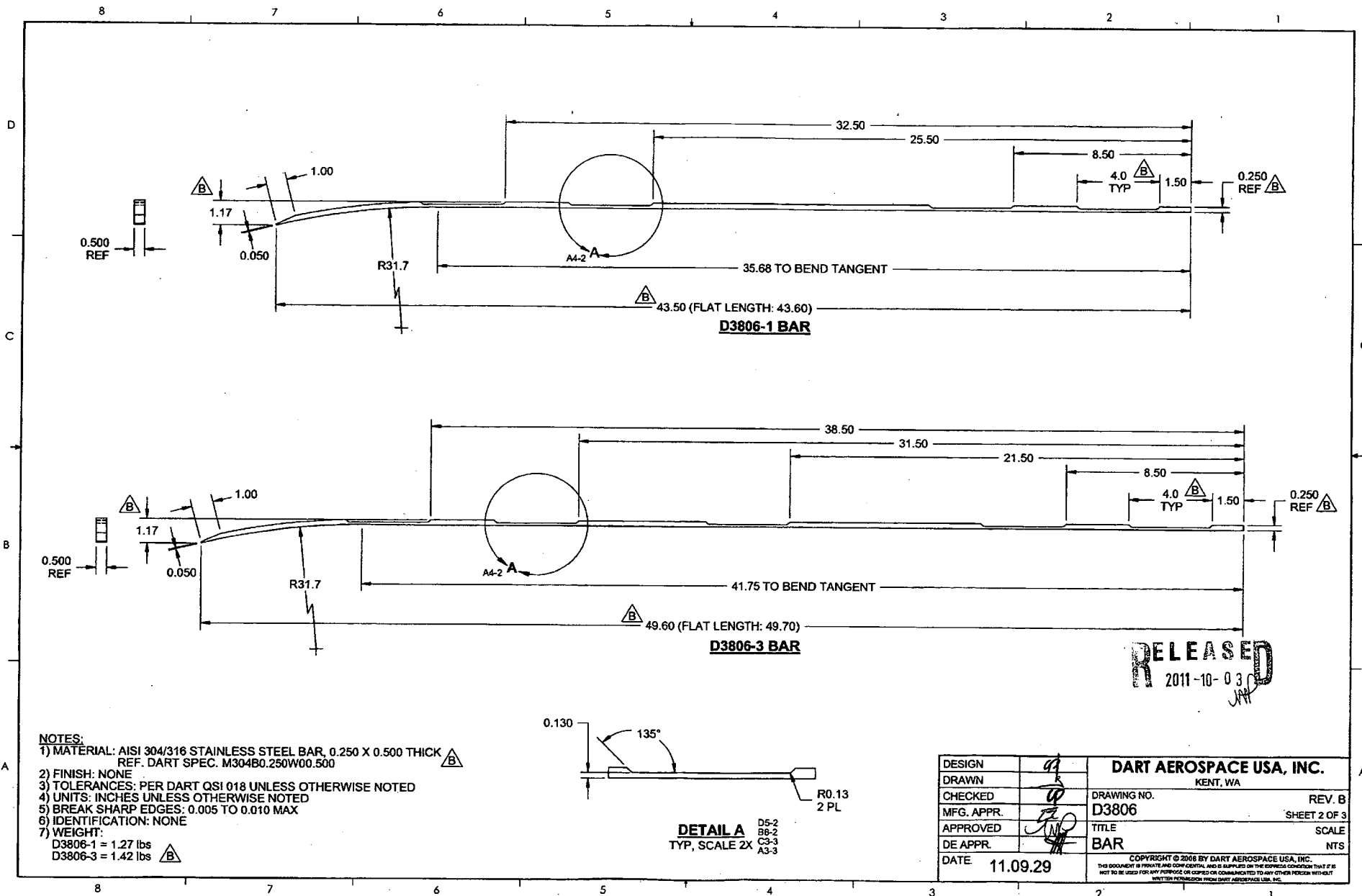
Measured by: <i>[Signature]</i>		Audited by: <i>[Signature]</i>		Prototype Approval:			
Date: <i>11/09/27</i>		Date: <i>11/09/27</i>		Date:			
<i>to PIB Dg only</i>				Revised by		Approved	
				KJ/JLM			
Rev A	Date	Change New Issue					



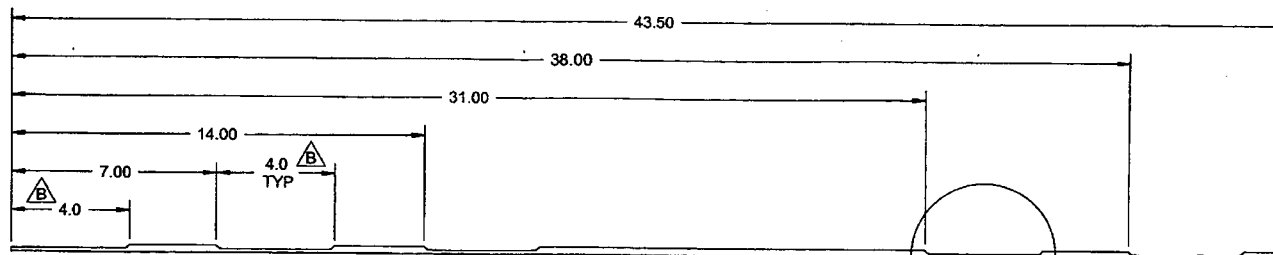
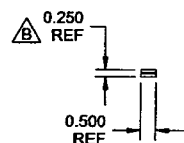
PRELIMINARY ISSUE

DESIGN	DP	DART AEROSPACE USA, INC.	
DRAWN		KENT, WA	
CHECKED		DRAWING NO.	REV. PB1
MFG. APPR.		D3806	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		BAR	NTS
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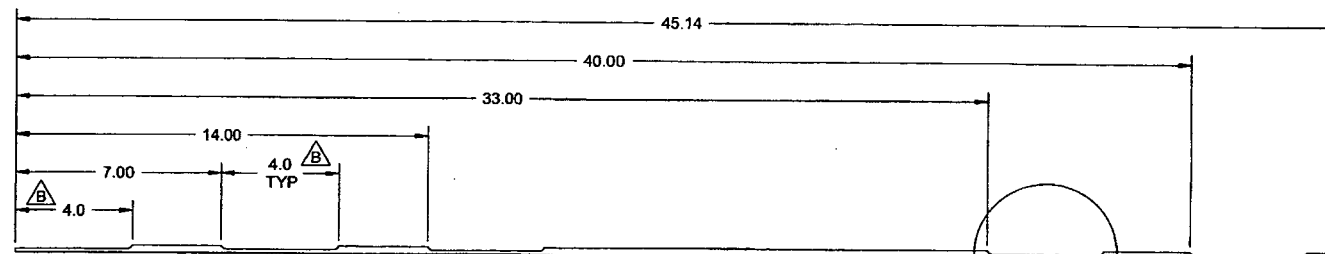
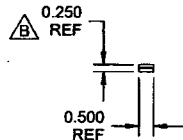
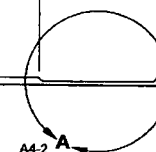




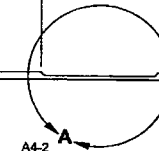
8 7 6 5 4 3 2 1



D3806-5 BAR



D3806-7 BAR



RELEASED
2011-10-03

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL BAR, 0.250 X 0.500 THICK
REF. DART SPEC. M304B0.250W00.500
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT:
D3806-5 = 1.22 lbs
D3806-7 = 1.28 lbs

DESIGN		DART AEROSPACE USA, INC.	
DRAWN		KENT, WA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3806	SHEET 3 OF 3
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DE APPR.		BAR	NTS
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8 7 6 5 4 3 2 1